Test Report

Report No. :	AGC16344250301-002

SAMPLE NAME	:	Polymer Li-ion Battery
MODEL NAME	:	450909
APPLICANT	:	
STANDARD(S)	:	Please refer to the following page(s).
DATE OF ISSUE	:	Mar. 27, 2025

Attestation of Global Compliance (Shenzhen) Std & Tech Co., Ltd.

Applicant	:	
Address	:	
Test Site	:	

Report on the submitted sample(s) said to be:

Sample Name	:	Polymer Li-ion Battery
Model	:	450909
Sample Received Date	:	Mar. 24, 2025
Testing Period	:	Mar. 24, 2025 to Mar. 25, 2025
Test Requested	:	Selected test(s) as requested by client.

Test Requested:	**Conclusion**
European Regulation (EU) 2023/1542 - Lead, Cadmium and Mercury Content	Pass

Approved by:

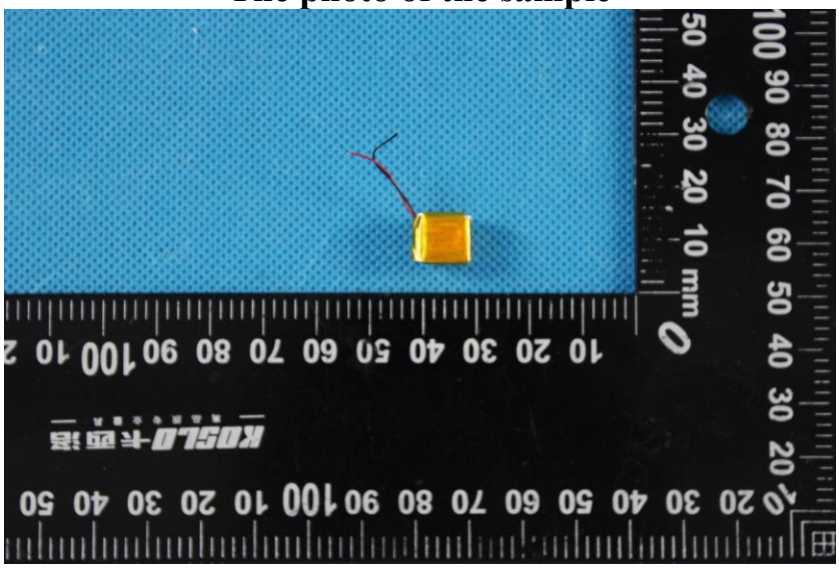
Suhongliang, Leon

Technical Director

Report Revise Record

Report Version	Issued Date	Valid Version	Notes
/	Mar. 27, 2025	Valid	Initial release

The photo of the sample



The photo of AGC16344250301-002 is for use only with the original report.

Test Point Description

Test point	Test point description
2	Cell （450909）

Test Results:

Note: N.D.=Not Detected (less than method detection limit), MDL = Method Detection Limit, 1mg/kg=0.0001%

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019/CNAS-GL015:2022.

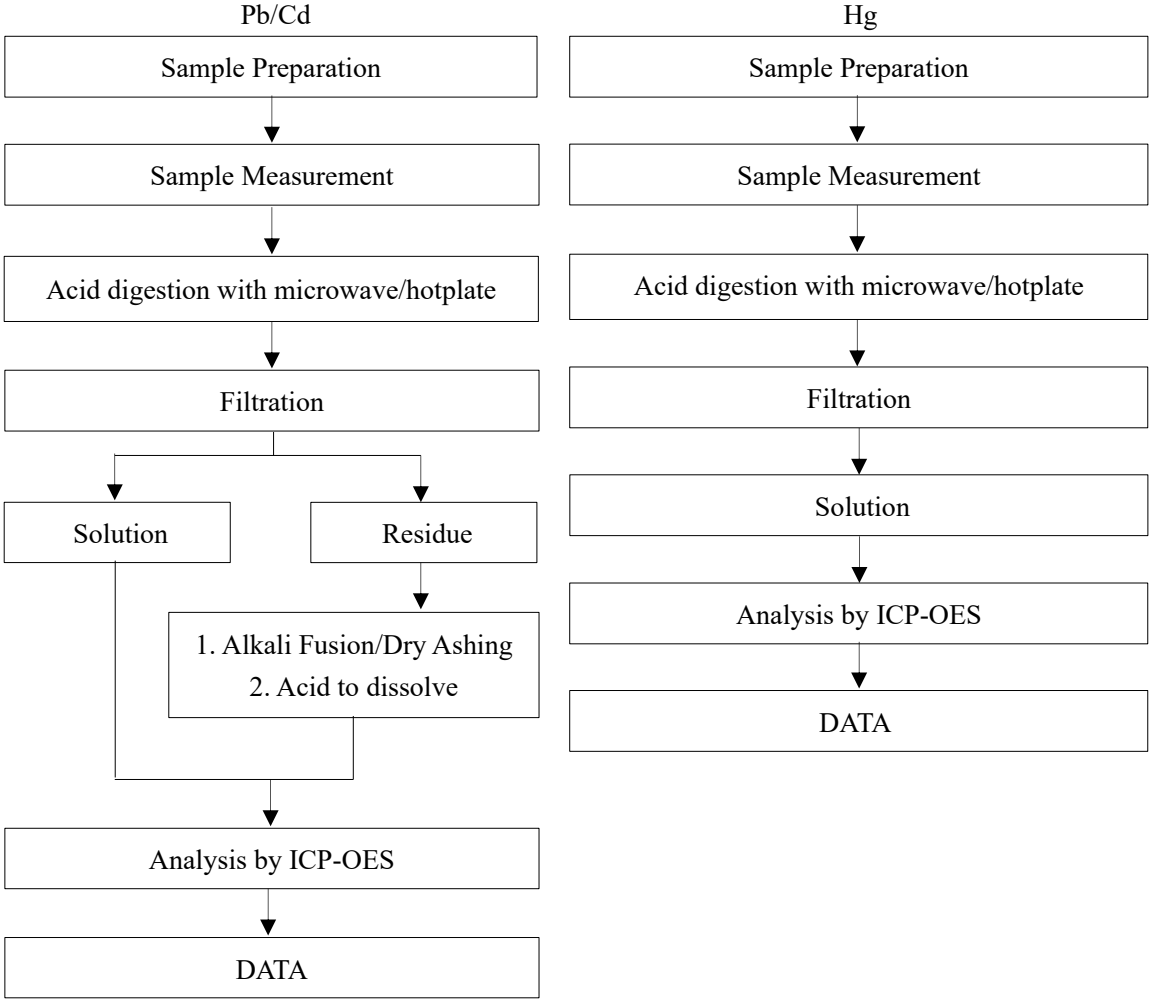
European Regulation (EU) 2023/1542

- Lead, Cadmium and Mercury Content

Test Methods and Equipment：IEC 62321-4:2013+A1:2017,IEC 62321-5:2013; ICP-OES

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				2
Lead(Pb)	%	0.01	0.0005	N.D.
Cadmium(Cd)	%	0.002	0.0005	N.D.
Mercury(Hg)	%	0.0005	0.0001	N.D.
Conclusion				Conformity

Test Flow Chart of Lead, Cadmium and Mercury



Conditions of Issuance of Test Reports

1. All samples and goods are accepted by the Attestation of Global Compliance (Shenzhen) Std & Tech Co., Ltd. (the "Company") solely for testing and reporting in accordance with the following terms and conditions. The company provides its services on the basis that such terms and conditions constitute express agreement between the company and any person, firm or company requesting its services (the "Clients").

2. Any report issued by Company as a result of this application for testing services (the "Report") shall be issued in confidence to the Clients and the Report will be strictly treated as such by the Company. It may not be reproduced either in its entirety or in part and it may not be used for advertising or other unauthorized purposes without the written consent of the Company. The Clients to whom the Report is issued may, however, show or send it, or a certified copy thereof prepared by the Company to its customer, supplier or other persons directly concerned. The Company will not, without the consent of the Clients, enter into any discussion or correspondence with any third party concerning the contents of the Report, unless required by the relevant governmental authorities, laws or court orders.

3.The Company shall not be called or be liable to be called to give evidence or testimony on the Report in a court of law without its prior written consent, unless required by the relevant governmental authorities, laws or court orders.

4. In the event of the improper use of the report as determined by the Company, the Company reserves the right to withdraw it, and to adopt any other additional remedies which may be appropriate.

5. Samples submitted for testing are accepted on the understanding that the Report issued cannot form the basis of, or be the instrument for, any legal action against the Company.

6. The Company will not be liable for or accept responsibility for any loss or damage however arising from the use of information contained in any of its Reports or in any communication whatsoever about its said tests or investigations.

7.Clients wishing to use the Report in court proceedings or arbitration shall inform the Company to that effect prior to submitting the sample for testing.

8. The Company is not responsible for recalling the electronic version of the original report when any revision is made to them. The Client assumes the responsibility to providing the revised version to any interested party who uses them.

9. Subject to the variable length of retention time for test data and report stored hereinto as otherwise specifically required by individual accreditation authorities, the Company will only keep the supporting test data and information of the test report for a period of six years. The data and information will be disposed of after the aforementioned retention period has elapsed. Under no circumstances shall we provide any data and information which has been disposed of after retention period. Under no circumstances shall we be liable for damage of any kind, including (but not limited to) compensatory damages, lost profits, lost data, or any form of special, incidental, indirect, consequential or punitive damages of any kind, whether based on breach of contract of warranty, tort (including negligence), product liability or otherwise, even if we are informed in advance of the possibility of such damages.

*** End of Report ***

Test Report

Report No. : TCT250728C010 Date : Jul 28, 2025 Page No.: 1 of 3

Applicant:

Address:

The following sample was submitted and identified by/on behalf of the client as:

Sample Name:	polymer battery
Model No.:	502030
Sample Received Date:	2025.07.22
Testing Period:	2025.07.22—2025.07.25
Test Requested:	Accordance with Directive(EU)2023/1542, to determine the Lead (Pb), Cadmium (Cd), Mercury (Hg) contents of the submitted sample(s).
Test Method:	Please refer to the following page(s).
Test Result(s):	Please refer to the following page(s).
Conclusion:	Test results of submitted sample(s) comply with (EU)2023/1542

Checked by

Sin Lu

Signed for and on behalf of TCT

Noel Yin

Technical Manager

Test Report

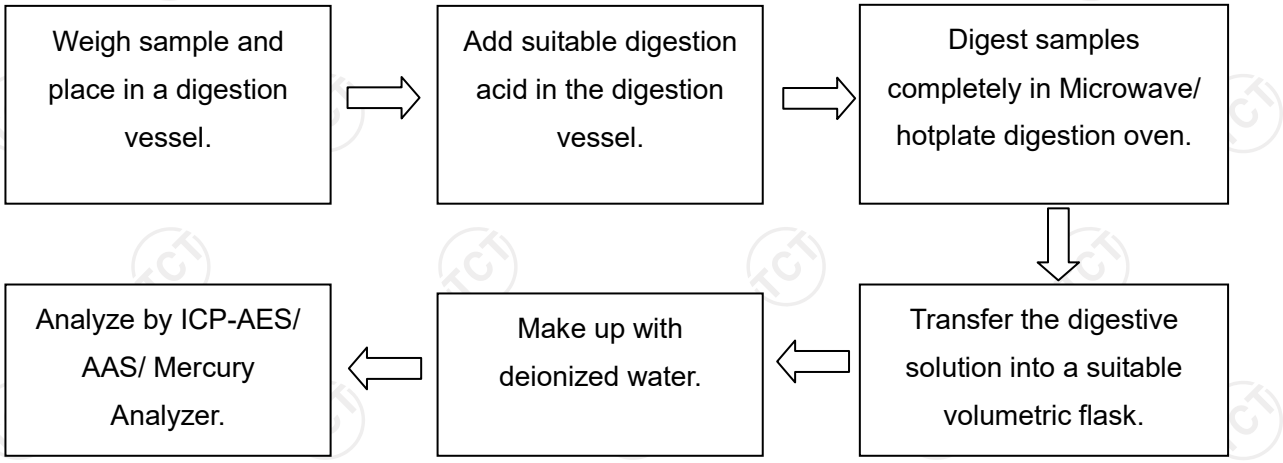
Test Results:

Lead, Cadmium and Mercury Content(s)

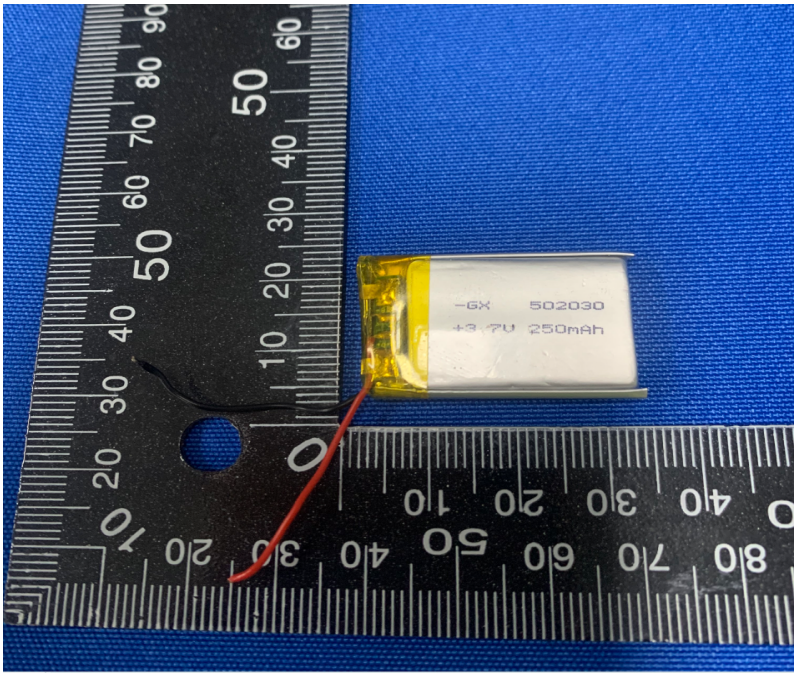
Test Items	Test Method	Unit	Test Results	MDL	Labelling Requirement[#]	Permissible Limit
Lead (Pb)	With reference to GB/T 20155-2018, Analysis was performed by ICP-OES	% (w/w)	N.D.	0.0010	＞0.004	--
Cadmium (Cd)			N.D.	0.0010	＞0.002	0.002[##]
Mercury (Hg)			N.D.	0.0001	＞0.0005	0.0005

Note :
- MDL = Method Detection Limit
- N.D. = Not detected, less than MDL.
- [#] = According to the article 21.3, batteries, accumulators and button cells containing more than 0,0005 % mercury, more than 0,002 % cadmium or more than 0,004 % lead, shall be marked with the chemical symbol for the metal concerned: Hg, Cd or Pb.
- [##] = Not apply to portable batteries and accumulators intended for use in:
  (a) emergency and alarm systems, including emergency lighting;
  (b) medical equipment; or
  (c) cordless power tools.
- Results shown is/are of total weight of the battery sample.
- "--" = Not Regulated.
- According to the article 21.1, all batteries, accumulators and battery packs should be appropriately marked with the crossed-out wheeled bin symbol.

Test Process:



Photo(s) of the sample(s)



***** End of Report *****

Remark：This report is considered invalidated without the Special Seal for Inspection of the TCT. This report shall not be altered, increased or deleted. The results shown in this test report refer only to the sample(s) tested. Without written approval of TCT, this test report shall not be copied except in full and published as advertisement.

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TESTING
CNAS L6165

Test Report issued under the responsibility of:

TCT 通测检测 TESTING CENTRE TECHNOLOGY

TEST REPORT
IEC 62133-2
Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report Number. ..... :	TCT250224B038
Date of issue ..... :	2025-03-07
Total number of pages ..... :	26 pages (attachments not included)
Name of Testing Laboratory preparing the Report ..... :	Shenzhen TCT Testing Technology Co., Ltd.
Applicant's name ..... :	
Address ..... :	
Test specification:	
Standard ..... :	IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021
Test procedure ..... :	Type approved
Non-standard test method ..... :	N/A
TRF template used ..... :	IECEE OD-2020-F1:2021, Ed.1.4
Test Report Form No. ..... :	IEC62133_2C
Test Report Form(s) Originator .... :	DEKRA Certification B.V.
Master TRF ..... :	Dated 2022-07-01

This report is not valid as a CB Test Report unless signed by an approved IECEE Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.
This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Test item description ..... :	Li-ion Polymer Battery
Trade Mark(s) ..... :	N/A
Manufacturer ..... :	
Model/Type reference ..... :	450909
Ratings ..... :	3.7V, 30mAh, 0.111Wh

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):

☒	**CB Testing Laboratory:**	**Shenzhen TCT Testing Technology Co., Ltd.**	
Testing location/ address.....:		2101&2201, Zhenchang Factory, Renshan Industrial Zone, Fuhai Street, Bao'an District, Shenzhen, China	
Tested by (name, function, signature).....:		May Hou (Test Engineer)	May Hou
Inspected by (name, function, signature)...:		Aiden Liu (Project Engineer)	Aiden.Liu
Approved by (name, function, signature)...:		Evan Chen (Reviewer)	EvanChen
☐	**Testing procedure: CTF Stage 1:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 2:**		
Testing location/ address.....:			
Tested by (name + signature) .....:			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 3:**		
☐	**Testing procedure: CTF Stage 4:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Witnessed by (name, function, signature) .:			
Approved by (name, function, signature)...:			
Supervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

Attachment 1: Photo documentation (4 pages).

Summary of testing:

Tests performed (name of test and test clause):	**Testing location:**
cl.5.6.2 Design recommendation; cl.7.1 Charging procedure for test purposes (for Cells and Batteries); cl.7.2.1 Continuous charging at constant voltage (Cells); cl.7.3.1 External short circuit (Cells); cl.7.3.2 External short circuit (Batteries); cl.7.3.3 Free fall (Cells and Batteries); cl.7.3.4 Thermal abuse (Cells); cl.7.3.5 Crush (Cells); cl.7.3.6 Over-charging of battery; cl.7.3.7 Forced discharge (Cells); cl.7.3.8 Mechanical tests (Batteries); cl.7.3.9 Design evaluation – Forced internal short circuit (Cells); The electrolyte type of this cell doesn't belong to polymer, and the addition test cl.7.3.9 was carried out to evaluate the cell. Tests are made with the number of cells and batteries specified in IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021 Table 1.	**Shenzhen TCT Testing Technology Co., Ltd.** 2101&2201, Zhenchang Factory, Renshan Industrial Zone, Fuhai Street, Bao'an District, Shenzhen, China

Summary of compliance with National Differences (List of countries addressed):

N/A

☒ **The product fulfils the requirements of EN 62133-2:2017, EN 62133-2:2017/A1:2021**

Use of uncertainty of measurement for decisions on conformity (decision rule):

☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

☐ Other: (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:
The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.
IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.
Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:
The artwork below may be only a draft.

- (Black) Li-ion Polymer Battery
Model: 450909 1ICP5/10/10
3.7V, 30mAh, 0.111Wh

+ (Red) Date: YYYYMMDD Made in China

WARNING: Risk of Fire and Burns. Do Not Open, Crush, Heat Above 60°C/140°F or Incinerate. Do not short circuit. If bulges severely, discontinue use. Follow Manufacturer's Instructions.

Date code: YYYYMMDD
YYYY=Year, MM= Month, DD=Day.

Information for safety mentioned on equipment's package:
Warning language
1. Keep small cells which are considered swallowable out of the reach of children.
2. Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2h of ingestion.
3. In case of ingestion of a cell, seek medical assistance promptly.

Test item particulars.....:	
Classification of installation and use.....:	To be defined in final product
Supply Connection.....:	DC Lead wire
Recommend charging method declared by the manufacturer.....:	Charging the battery with 15mA constant current and 4.2V constant voltage until the current reduces to 0.6mA at ambient 20°C±5°C.
Discharge current (0,2 It A).....:	6mA
Specified final voltage.....:	2.75V
Upper limit charging voltage per cell.....:	4.2V
Maximum charging current.....:	30mA
Charging temperature upper limit.....:	45°C
Charging temperature lower limit.....:	-10°C
Polymer cell electrolyte type.....:	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object.....:	N/A
- test object does meet the requirement.....:	P (Pass)
- test object does not meet the requirement.....:	F (Fail)
Testing.....:	
Date of receipt of test item .....:	2025-02-24
Date (s) of performance of tests .....:	2025-02-24 to 2025-03-07

General remarks:

"(See Enclosure #)" refers to additional information appended to the report.
"(See appended table)" refers to a table appended to the report.

Throughout this report a ☐ comma / ☒ point is used as the decimal separator.

Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:

The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided ..... :	☐ **Yes** ☒ **Not applicable**

When differences exist; they shall be identified in the General product information section.

Name and address of factory (ies) .....:	Same as manufacturer.

General product information and other remarks:

This battery is constructed with a single lithium-ion cell, and has overcharge, over-discharge, over current and short-circuits proof circuit.

The main features of the battery are shown as below (clause 7.1.1):

Model (Battery)	Rated capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Final Voltage
450909	30mAh	3.7V	15mA	6mA	30mA	15mA	4.2V	2.75V

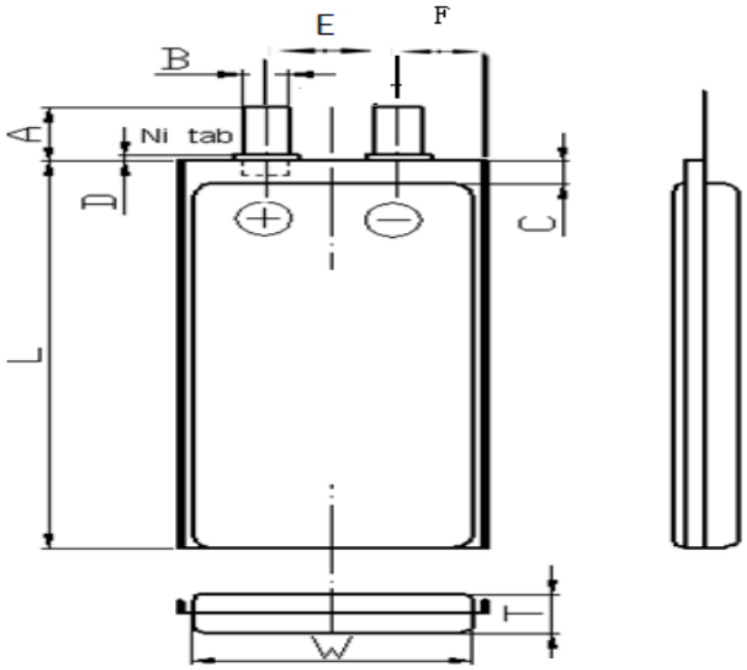
The main features of the cell in the battery are shown as below (clause 7.1.1):

Model (Cell)	Rated capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Final Voltage
450909	30mAh	3.7V	15mA	6mA	30mA	15mA	4.2V	2.75V

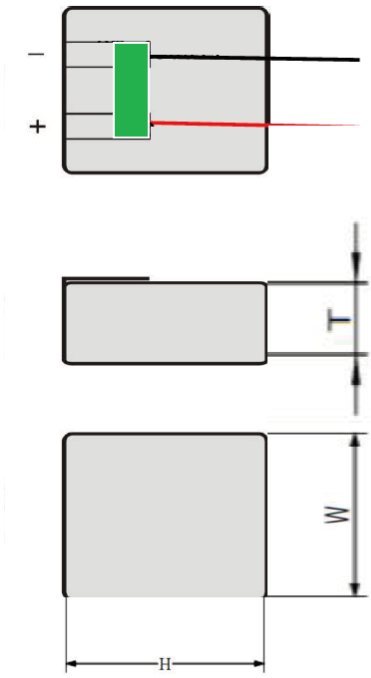
The main features of the cell in the battery are shown as below (clause 7.1.2):

Model (Cell)	Upper limit charge voltage	Taper-off current	Lower charge temperature	Upper charge temperature
450909	4.2V	1.5mA	-10°C	45°C

Construction:

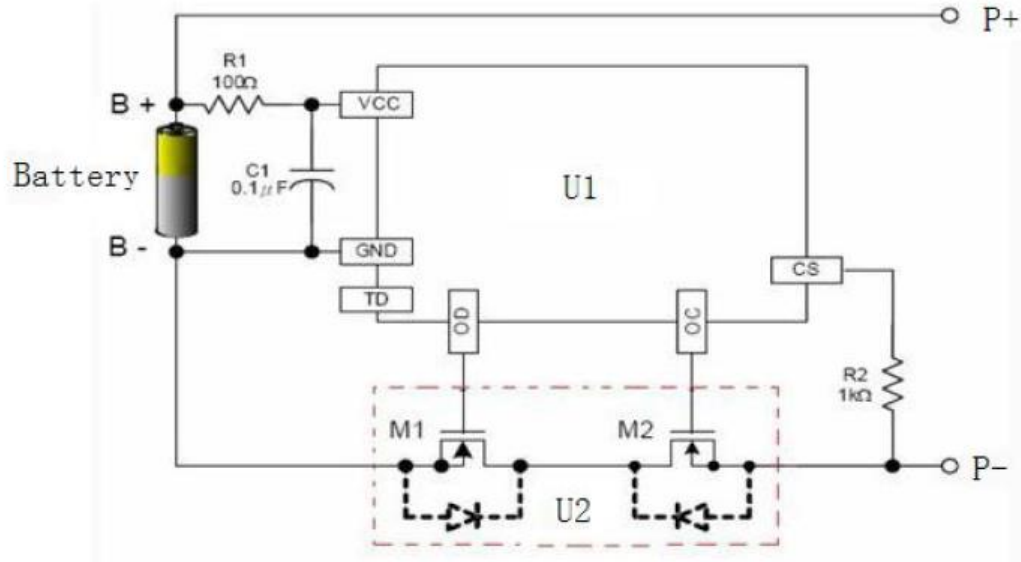


T: 4.6mm max W: 9.1mm max L: 9.3mm max
Cell



T: 5.0mm max W: 9.5mm max H: 10.5mm max
Battery

Circuit diagram:



IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
4	**PARAMETER MEASUREMENT TOLERANCES**		P
	Parameter measurement tolerances		P

5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No metal surface exists.	N/A
	Insulation resistance (MΩ) ..... :		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearances and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on the narrow side of pouch cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	**Temperature, voltage and current management**		P
	Batteries are designed such that abnormal temperature rise conditions are prevented	Overcharge, over discharge, over current and short-circuit proof circuit used in this battery. See tests of clause 7.	P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer	See above.	P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified	The charging limits specified in the manufacturer's specification.	P
5.5	**Terminal contacts**		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	DC Lead wire contacts complied with the requirements.	P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short circuits		P
5.6	**Assembly of cells into batteries**		P
5.6.1	General		P
	Each battery has an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region	Protective circuit equipped on battery.	P
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery has protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly	Current, voltage and temperature limits specified by cell manufacturer.	P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components are added as appropriate and consideration given to the end-device application		P
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance	Safety analysis report provided by manufacturer.	P
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2	Single cell battery, Max. Charging voltage of cell: 4.2V.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage are not counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks are not discharged beyond the cell manufacturer's specified final voltage	Final voltage of cell assembled in the battery: 2.75V, not less than final voltage specified by cell manufacturer.	P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry are incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery are provided to prevent damage as a result of intended use and reasonably foreseeable misuse	Mechanical protection for cell connections and control circuits provided.	P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product	Build-in batteries, mechanical protection for cells should be provided by end product.	N/A
	The battery case and compartments housing cells are designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer	To be evaluated in final system.	N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product is considered when conducting mechanical tests		N/A
5.7	**Quality plan**		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. Quality plan provided.	P
5.8	**Battery safety components**	See TABLE: Critical components information	N/A

6	**TYPE TEST AND SAMPLE SIZE**		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1	Not coin cells	N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		P
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test	See clause 7.3.2.	P

7	**SPECIFIC REQUIREMENTS AND TESTS**		P
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer	See page 5.	P
	Prior to charging, the battery has been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage	See page 5.	P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method	Charge temperature specified by manufacturer: -10~45°C. -10°C used for lower limit tests. 45°C used for upper limit tests.	P
7.2	**Intended use**		P
7.2.1	Continuous charging at constant voltage (cells)		P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer	Charging for 7days with 15mA.	P
	Results: no fire, no explosion, no leakage.....:	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)		N/A
	Oven temperature (°C).....:		—
	Results: no physical distortion of the battery case resulting in exposure of internal protective components and cells		N/A
7.3	**Reasonably foreseeable misuse**		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	Results: no fire, no explosion.....:	(See appended table 7.3.1)	P
7.3.2	External short-circuit (battery)	Tested complied.	P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		P
	A single fault in the discharge protection circuit is conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test	Single fault conducted on three samples.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	A single fault applies to protective component parts such as MOSFET (metal oxide semiconductor field-effect transistor), fuse, thermostat or positive temperature coefficient (PTC) thermistor	Single fault applies on MOSFET U2.	P
	Results: no fire, no explosion ..... :	(See appended table 7.3.2)	P
7.3.3	Free fall	Tested complied.	P
	Results: no fire, no explosion	No fire. No explosion	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C) ..... :	130°C	—
	Results: no fire, no explosion	No fire. No explosion	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		P
	Results: no fire, no explosion ..... :	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery	Tested complied.	P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or	5.88V applied.	P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		N/A
	- Returned to ambient		P
	Results: no fire, no explosion ..... :	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)	Tested complied.	P
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer	Lower limit discharge voltage 2.75V	P
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		P
	Results: no fire, no explosion ..... :	(See appended table 7.3.7)	P
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration	Tested complied.	P
	Results: no fire, no explosion, no rupture, no leakage or venting. ..... :	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock	Tested complied.	P
	Results: no leakage, no venting, no rupture, no explosion and no fire ..... :	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Tested complied.	P
	The cells complied with national requirement for ..... :	France, Japan, Republic of Korea and Switzerland.	—
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	400N for prismatic cell.	P
	Results: no fire ..... :	(See appended table 7.3.9)	P
8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications.	P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users	Information for safety mentioned in manufacturer's specifications.	P
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Do not allow children to replace batteries without adult supervision		N/A
8.2	**Small cell and battery safety information**	Small cells and batteries.	P
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:	Information for safety mentioned in manufacturer's specifications and on equipment's package.	P
	- Keep small cells and batteries which are considered swallowable out of the reach of children		P
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		P
	- In case of ingestion of a cell or battery, seek medical assistance promptly		P
9	**MARKING**		P
9.1	**Cell marking**	The final product is battery	N/A
	Cells are marked as specified in IEC 61960, except coin cells		N/A
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	**Battery marking**		P
	Batteries are marked as specified in IEC 61960, except for coin batteries	See marking plate.	P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity	Not coin batteries.	N/A
	Batteries are marked with an appropriate caution statement		P
	- Terminals have clear polarity marking on the external surface of the battery, or	The "- (Black)" and "+ (Red)" polarity explicitly marked on surface of the battery.	P
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N/A
9.3	**Caution for ingestion of small cells and batteries**		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2	Not coin cells. Not coin batteries.	N/A
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package	Not intended for direct sale.	N/A
9.4	**Other information**		P
	The following information are marked on or supplied with the battery:		P
	- Storage and disposal instructions	Information for storage and disposal instructions mentioned in manufacturer's specifications.	P
	- Recommended charging instructions	Information for recommended charging instructions mentioned in manufacturer's specifications.	P
10	**PACKAGING AND TRANSPORT**		N/A
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cells.	N/A
ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE**		P
A.1	**General**		P
A.2	**Safety of lithium ion secondary battery**	Complied.	P
A.3	**Consideration on charging voltage**	Complied.	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4.2V applied.	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		P
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	4.2V applied.	P
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range	See A.4.2.2.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied	Charging temperature range declared by client is: -10~45°C	P
A.4.3	High temperature range		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range		N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint	Cell specified final voltage 2.75V, not exceed 2.75V specified by cell manufacturer.	P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		P
A.5.1	General		P
A.5.2	Insertion procedure for nickel particle to generate internal short		P
A.5.3	Disassembly of charged cell		P
A.5.4	Shape of nickel particle		P
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		P
A.6	**Experimental procedure of the forced internal short-circuit test**		P
A.6.1	Material and tools for preparation of nickel particle		P
A.6.2	Example of a nickel particle preparation procedure		P
A.6.3	Positioning (or placement) of a nickel particle		P
A.6.4	Damaged separator precaution		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
A.6.5	Caution for rewinding separator and electrode		P
A.6.6	Insulation film for preventing short-circuit		P
A.6.7	Caution when disassembling a cell		P
A.6.8	Protective equipment for safety		P
A.6.9	Caution in the case of fire during disassembling		P
A.6.10	Caution for the disassembling process and pressing the electrode core		P
A.6.11	Recommended specifications for the pressing device		P
ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**		N/A
ANNEX C	**RECOMMENDATIONS TO THE END-USERS**		N/A
ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		N/A
D.1	**General**		N/A
D.2	**Method**		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing .....:		N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
ANNEX E	**PACKAGING AND TRANSPORT**		N/A
ANNEX F	**COMPONENT STANDARDS REFERENCES**		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)	P

Sample No.	Recommended charging voltage Vc (Vdc)	Recommended charging current I_{rec} (A)	OCV before test (Vdc)	Results
TS250115007C01	4.20	0.015	4.19	A, B, C
TS250115007C02	4.20	0.015	4.18	A, B, C
TS250115007C03	4.20	0.015	4.19	A, B, C
TS250115007C04	4.20	0.015	4.18	A, B, C
TS250115007C05	4.20	0.015	4.19	A, B, C

Supplementary information:

A - No fire

B - No explosion

C - No leakage

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.1	TABLE: External short circuit (cell)	P

Sample No.	Ambient (°C)	OCV at start of test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Results
Samples charged at charging temperature upper limit (45°C)					
TS250115007C06	55.2	4.18	85	58.6	A, B
TS250115007C07	55.2	4.19	85	57.6	A, B
TS250115007C08	55.2	4.18	82	59.1	A, B
TS250115007C09	55.2	4.19	83	58.4	A, B
TS250115007C10	55.2	4.19	84	58.9	A, B
Samples charged at charging temperature lower limit (-10°C)					
TS250115007C11	55.2	4.08	82	51.3	A, B
TS250115007C12	55.2	4.08	81	52.4	A, B
TS250115007C13	55.2	4.09	81	51.6	A, B
TS250115007C14	55.2	4.08	83	50.8	A, B
TS250115007C15	55.2	4.09	84	52.7	A, B

Supplementary information:

A - No fire

B - No explosion

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.3.2	**TABLE: External short circuit (battery)**		**P**

Sample No.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Component single fault condition	Results
TS250115007B04	23.2	4.19	83	79.1	Short circuit MOSFET U2	A, B
TS250115007B05	23.2	4.18	81	78.6	Short circuit MOSFET U2	A, B
TS250115007B06	23.2	4.18	80	77.5	Short circuit MOSFET U2	A, B
TS250115007B07	23.2	4.19	80	0.2	--	A, B
TS250115007B08	23.2	4.18	81	0.2	--	A, B

Supplementary information:

A - No fire

B - No explosion

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.5	TABLE: Crush (cells)	P

Sample No.	OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Results
Samples charged at charging temperature upper limit (45°C)				
TS250115007C29	4.18	0	13.02	A, B
TS250115007C30	4.19	0	13.01	A, B
TS250115007C31	4.18	0	13.05	A, B
TS250115007C32	4.19	0	13.04	A, B
TS250115007C33	4.18	0	13.03	A, B
Samples charged at charging temperature lower limit (-10°C)				
TS250115007C34	4.09	0	13.02	A, B
TS250115007C35	4.08	0	13.01	A, B
TS250115007C36	4.09	0	13.04	A, B
TS250115007C37	4.09	0	13.02	A, B
TS250115007C38	4.08	0	13.04	A, B

Note: A 13kN force applied at the wide side of prismatic cells. Voltage abrupt occurred.

Supplementary information:

A - No fire

B - No explosion

7.3.6	TABLE: Over-charging of battery	P
Constant charging current (A) .....:	**0.06**	—
Supply voltage (Vdc) .....:	**5.88**	—

Sample No.	OCV before charging (Vdc)	Total charging time (minute)	Maximum outer case temperature (°C)	Results
TS250115007B12	3.13	90	38.1	A, B
TS250115007B13	3.15	90	37.6	A, B
TS250115007B14	3.14	90	38.5	A, B
TS250115007B15	3.16	90	38.7	A, B
TS250115007B16	3.15	90	37.9	A, B

Supplementary information:

A - No fire

B - No explosion

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.7	TABLE: Forced discharge (cells)	P

Sample No.	OCV before application of reverse charge (Vdc)	Measured reverse charge I_t (A)	Lower limit discharge voltage (Vdc)	Results
TS250115007C39	3.06	0.03	2.75	A, B
TS250115007C40	3.04	0.03	2.75	A, B
TS250115007C41	3.05	0.03	2.75	A, B
TS250115007C42	3.04	0.03	2.75	A, B
TS250115007C43	3.03	0.03	2.75	A, B

Supplementary information:
A - No fire
B - No explosion

7.3.8.1	TABLE: Vibration	P

Sample No.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results
TS250115007B17	4.19	4.19	0.874	0.874	A, B, C, D, E
TS250115007B18	4.19	4.19	0.873	0.873	A, B, C, D, E
TS250115007B19	4.19	4.19	0.868	0.868	A, B, C, D, E

Supplementary information:
A - No fire
B - No explosion
C - No rupture
D - No leakage
E - No venting

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.3.8.2	**TABLE: Mechanical shock**		**P**

Sample No.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results
TS250115007B20	4.18	4.18	0.870	0.870	A, B, C, D, E
TS250115007B21	4.19	4.19	0.877	0.877	A, B, C, D, E
TS250115007B22	4.19	4.19	0.865	0.865	A, B, C, D, E

Supplementary information:

A - No fire

B - No explosion

C - No rupture

D - No leakage

E - No venting

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.9	TABLE: Forced internal short circuit (cells)				P
Sample No.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location [1)]**	**Maximum applied pressure (N)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
TS250115007C44	45	4.19	1	400	A
TS250115007C45	45	4.18	1	400	A
TS250115007C46	45	4.19	1	400	A
TS250115007C47	45	4.19	1*	400	A
TS250115007C48	45	4.18	1*	400	A
Samples charged at charging temperature lower limit (-10°C)					
TS250115007C49	-10	4.08	1	400	A
TS250115007C50	-10	4.09	1	400	A
TS250115007C51	-10	4.08	1	400	A
TS250115007C52	-10	4.09	1*	400	A
TS250115007C53	-10	4.09	1*	400	A

Supplementary information:

[1)] Identify one of the following:

1: Nickel particle inserted between positive and negative (active material) coated area.

2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

Remark: *No position 2 exists.

A - No fire

D.2	TABLE: Internal AC resistance for coin cells			N/A
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results [1)]**

Supplementary information:

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

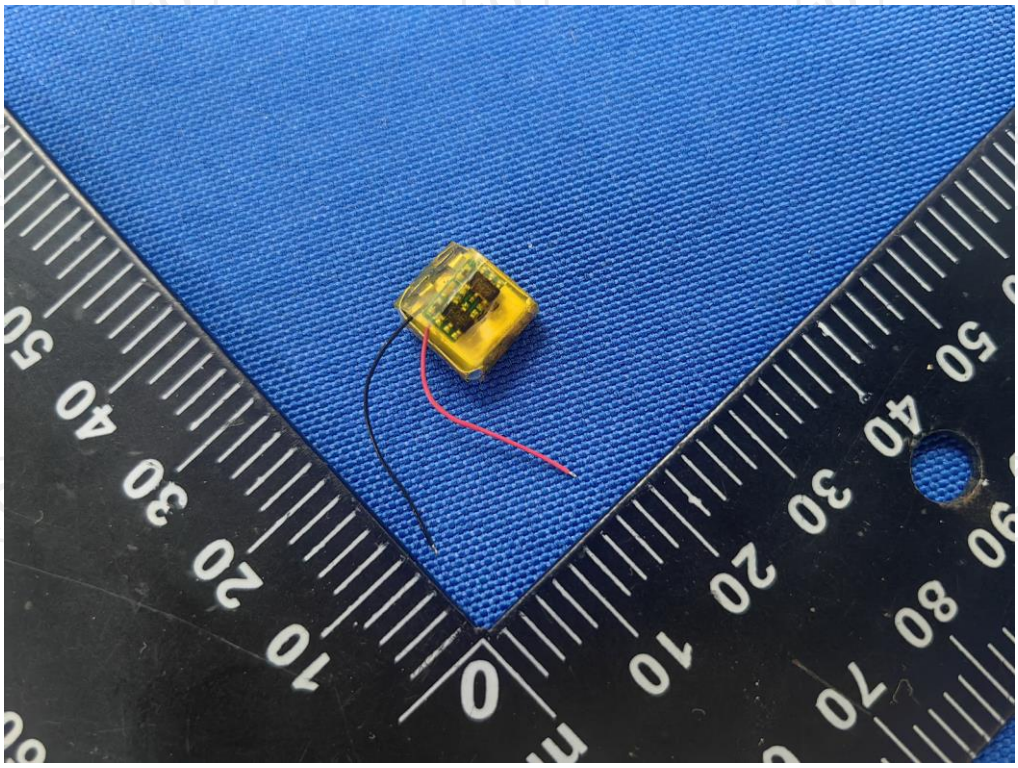
	TABLE: Critical components information				P
Object / part No.	**Manufacturer/ trademark**	**Type / model**	**Technical data**	**Standard**	**Mark(s) of conformity[1)]**
Cell		450909	3.7V, 30mAh	IEC 62133-2:2017, IEC 62133-2:2017/AMD 1:2021	Tested with appliance
-Positive electrode	JIANGMEN KANHOO INDUSTRY CO., LTD	LCO-4	$LiCoO_2$, Carbon black, NMP, PVDF, Conductive Additive	--	--
-Negative electrode	SHANGHAI SHANSHAN TECHNOLOGY CO LTD	FSN-1	Graphite, CMC, SBR, Distilled Water, Conductive Additive	--	--
-Electrolyte	Zhuhai Saiwei Electronic Materials Co., Ltd	SW-B004	$LiPF_6$+EC+DEC+EMC	--	--
-Separator	T&S Change your life	F16BMS	PE, Shutdown temperature: 135°C	--	--
PCB	Interchangeable	Interchangeable	V-0, 130°C	UL 796	UL approved
Protect IC (U1)	Shenzhen Developer Microelectronics Co., Ltd	DW01	V_{CU}: 4.25V~4.35V, V_{DL}: 2.4V~2.6V	--	Tested with appliance
MOSFET (U2)	Shenzhen Developer Microelectronics Co., Ltd	8205	V_{DSS}: 20V, V_{GS}: ±12V, I_D: 5A	--	Tested with appliance
Lead wire	Interchangeable	Interchangeable	30AWG, 80°C, 30V	UL 758	UL approved
Tape	Interchangeable	Interchangeable	130°C	UL 510	UL approved
Supplementary information: 1) Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

-- End of Report --

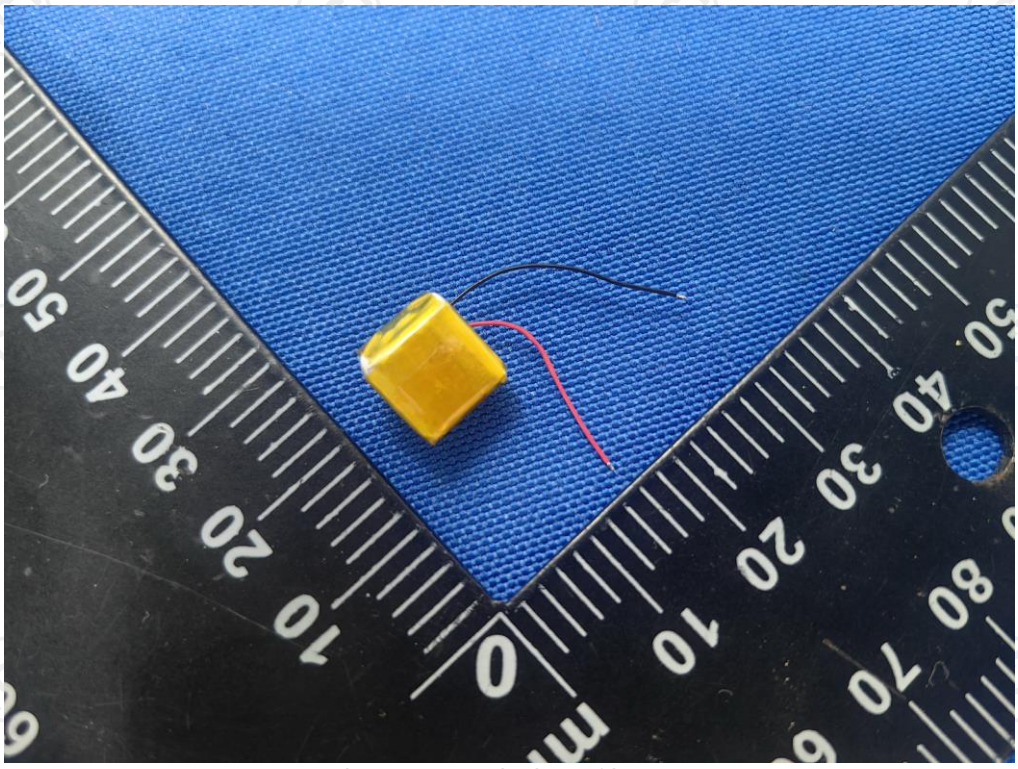
Attachment 1 Photo Documentation

Product: Li-ion Polymer Battery

Type Designation: 450909



Picture 1. Front view of battery

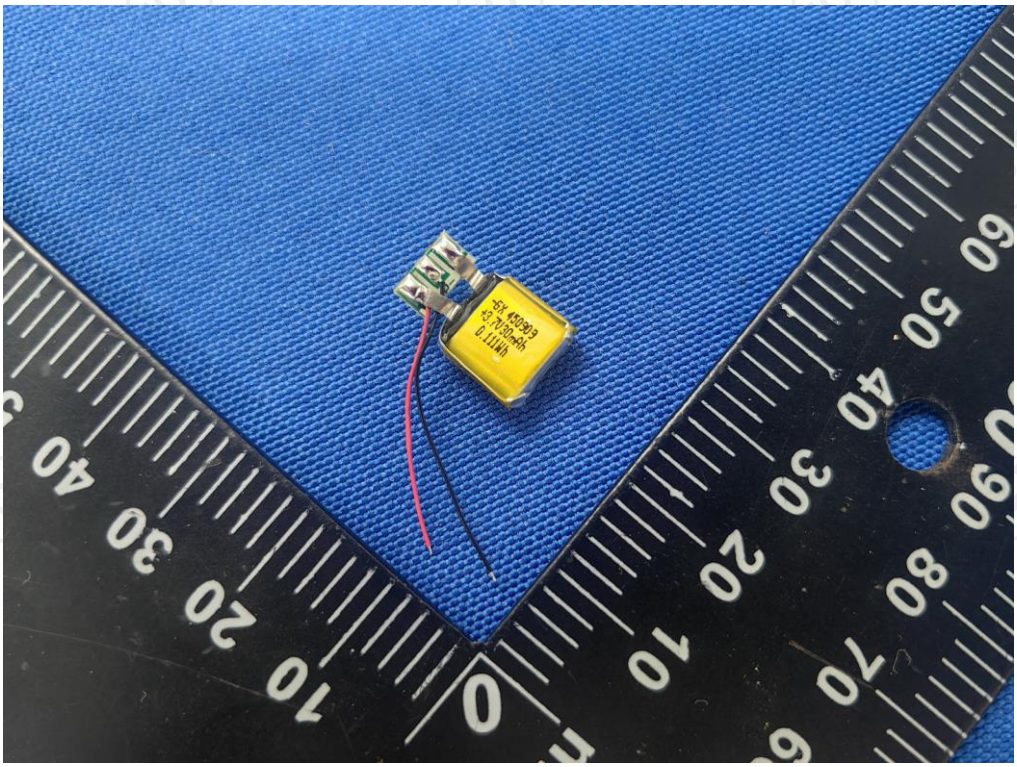


Picture 2. Back view of battery

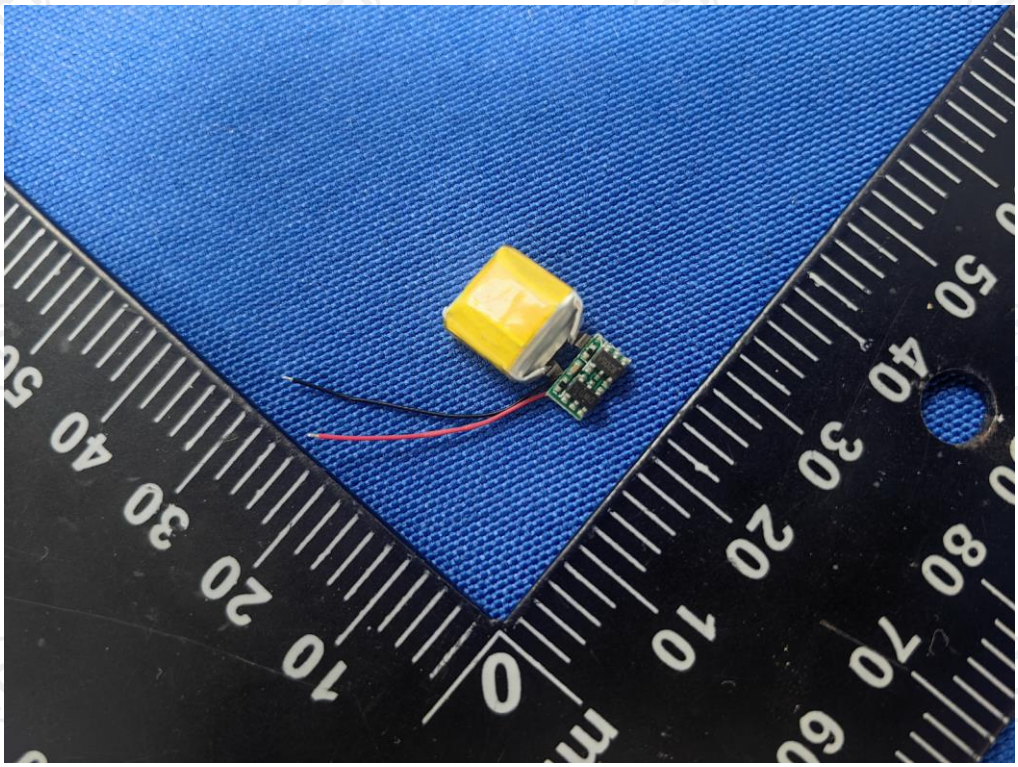
Attachment 1 Photo Documentation

Product: Li-ion Polymer Battery

Type Designation: 450909



Picture 3 Inner view-1 of battery

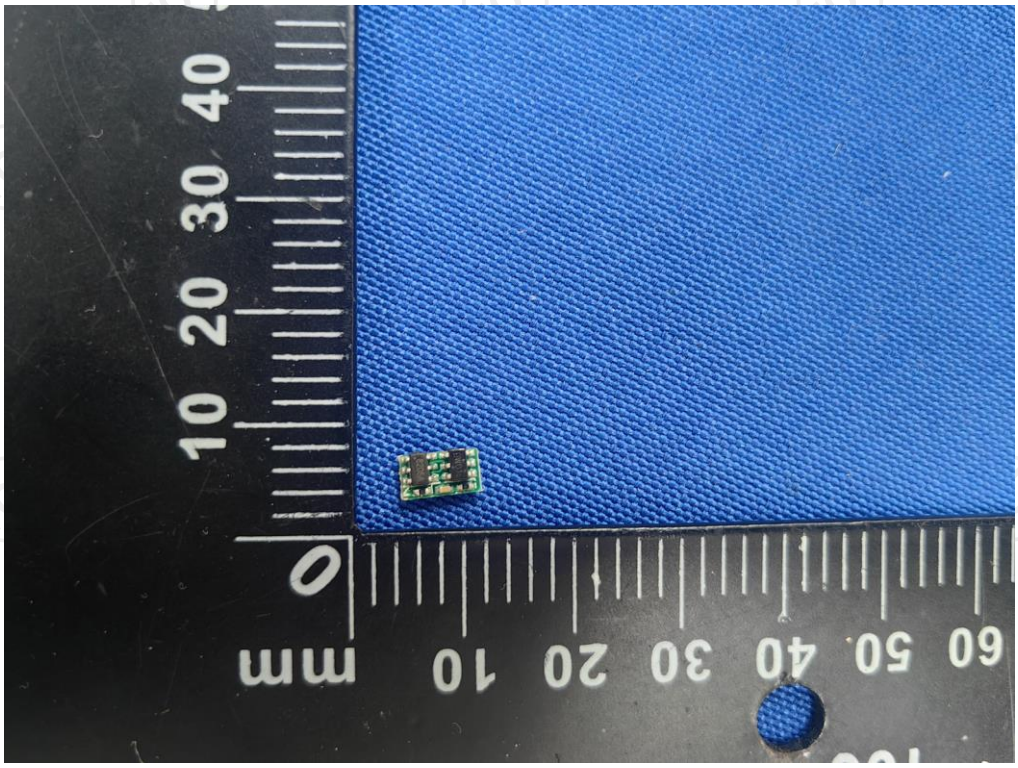


Picture 4 Inner view-2 of battery

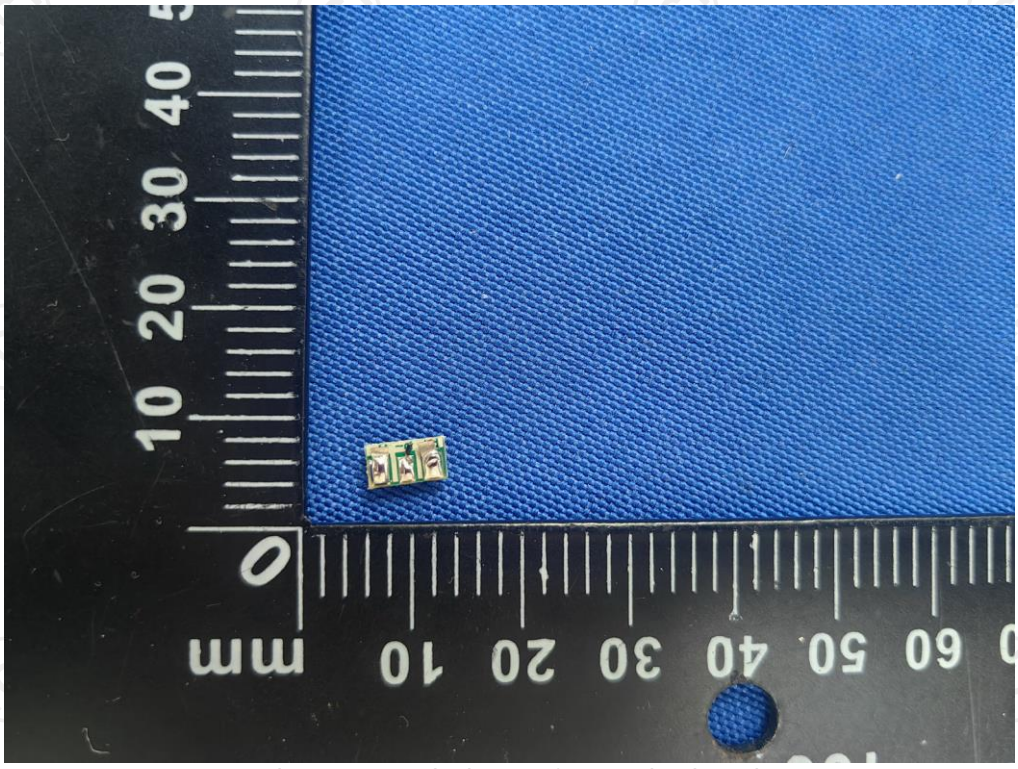
Attachment 1 Photo Documentation

Product: Li-ion Polymer Battery

Type Designation: 450909



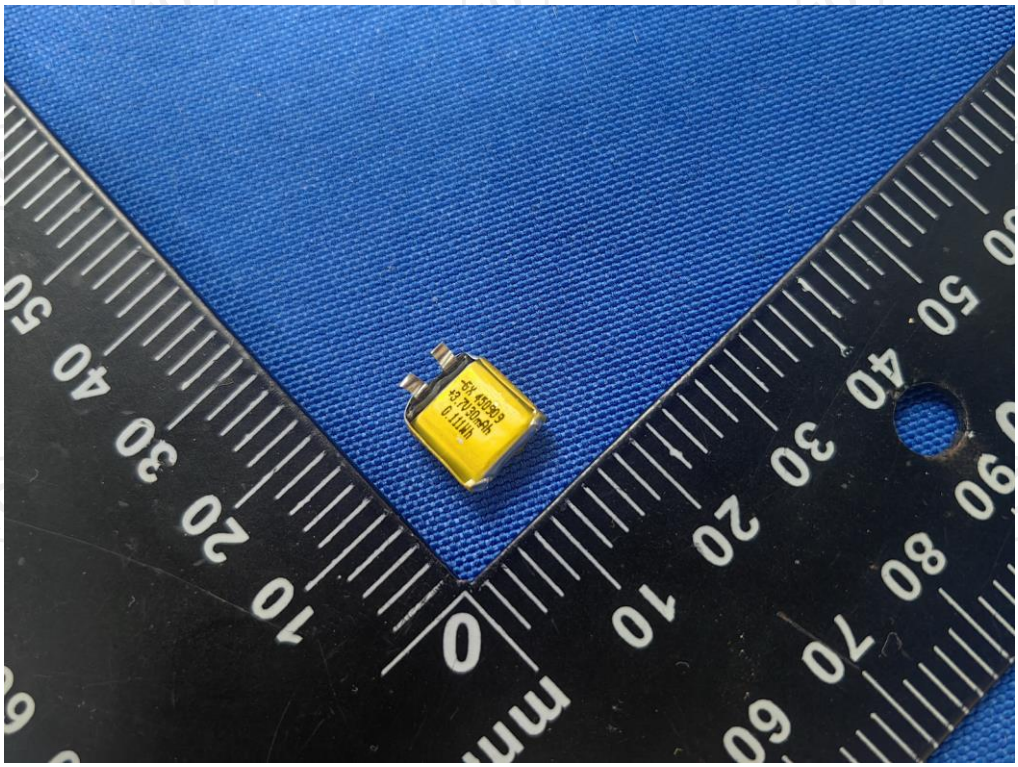
Picture 5. Front view-1 of protection board



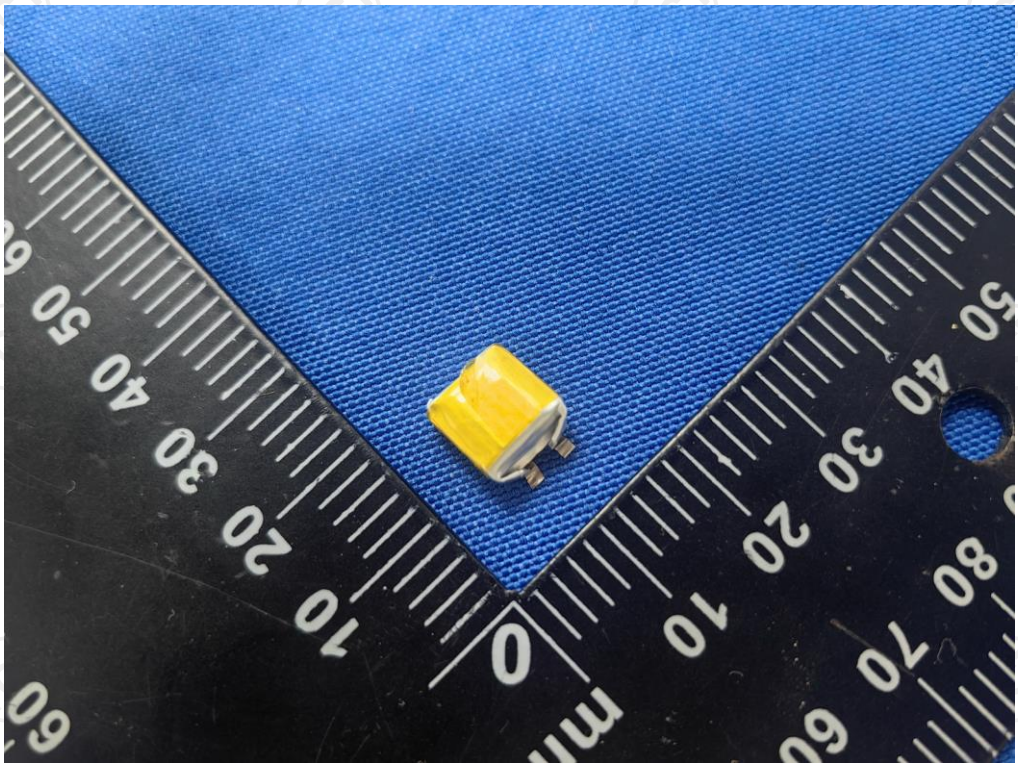
Picture 6. Back view-2 of protection board

Product: Li-ion Polymer Battery

Type Designation: 450909



Picture 7. Front view of cell



Picture 8. Back view of cell

IEC 62133-2 TEST REPORT

For

Li-ion Battery

Model: GX 502030

Prepared for:

Prepared by: Shenzhen NCT Testing Technology Co., Ltd.
A101, 1/F., &2F., B2, Fuqiao 6th Area, Xintian, Fuhai Street, Bao'an District, Shenzhen, Guangdong, China
TEL: +86-755-27790922

Report Number: NCT24110433XI1-1
Date of Test: 2024-10-20 to 2024-11-01
Date of Issue: 2024-10-11

Tested By: Michael Lei Reviewed By: Hely Wang Approved By: Boris Lin

Michael Lei Hely Wang Boris Lin

Seal of NCT: 2024.11.04

The results detailed in this test report relate only to the specific sample(s) tested. This report is not to be reproduced except in full, without written approval from NCT Testing Technology.

TEST REPORT
IEC 62133-2

Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications-

Part 2: Lithium systems

Report Number.....:	NCT24110433XI1-1
Date of issue.....:	2024-11-04
Total number of pages.....	27 pages
Applicant's name.....:	
Address.....:	
Test specification:	
Standard.....:	IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021
Test procedure.....:	Test Report
Non-standard test method.....:	N/A
Test item description.....:	Li-ion Battery
Trade Mark.....:	N/A
Manufacturer.....:	Same as applicant
Address.....:	Same as applicant
Model/Type reference.....:	GX 502030
Ratings.....:	3.7V, 250mAh, 0.925Wh

Testing procedure and testing location:

Testing Laboratory:

Testing location/ address..... : Shenzhen NCT Testing Technology Co., Ltd.
A101, 1/F., &2F., B2, Fuqiao 6th Area, Xintian, Fuhai Street, Bao'an District, Shenzhen, Guangdong, China

List of Attachments:

Appendix 1: 3 pages of Photo Documentation

Summary of testing:

Tests performed (name of test and test clause):	**Testing location:**
cl.5.6.2 Design recommendation; cl.7.1 Charging procedure for test purposes (for Cells and Batteries); cl.7.2.1 Continuous charging at constant voltage (cells); cl.7.3.1 External short circuit (cells); cl.7.3.2 External short circuit (batteries); cl.7.3.3 Free fall (cells and batteries); cl.7.3.4 Thermal abuse (cells); cl.7.3.5 Crush (cells); cl.7.3.6 Over-charging of battery; cl.7.3.7 Forced discharge (cells); cl.7.3.8 Mechanical tests (batteries); cl.7.3.9 Design evaluation – Forced internal short circuit (cells) Tests are made with the number of cells and batteries specified in IEC 62133-2: 2017 +AMD1:2021 Table 1.	Shenzhen NCT Testing Technology Co., Ltd. A101, 1/F., &2F., B2, Fuqiao 6th Area, Xintian, Fuhai Street, Bao'an District, Shenzhen, Guangdong, China

Summary of compliance with National Differences

N/A

☒ The product fulfils the requirements of EN 62133-2: 2017+A1:2021

Copy of marking plate

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Li-ion Battery

Model: GX 502030 (1ICP5/20/30)

Rated: 3.7V 250mAh 0.925Wh

Red wire: + Black wire: -

YYMM

Information for safety mentioned on equipment's package

Potential for fire or buming.Do not disassemble,puncture,crush,heat or burn.
Use only with specified charger.
Keep small cells and batteries which are considered swallowable out of the reach of children.
Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2h of ingestion.
In case of ingestion of a cell or battery, seek medical assistance promptly.

Test item particulars..... :	
Classification of installation and use..... :	To be defined in final product
Supply connection..... :	Lead wire
Recommend charging method declared by the manufacturer..... :	Charging the battery with 50mA constant current until 4.2V, then constant voltage until charge current reduces to 5mA at ambient 20°C±5°C.
Discharge current (0,2 I_t A)..... :	50mA
Specified final voltage..... :	3.0V
Upper limit charging voltage per cell..... :	4.2V
Maximum charging current..... :	250mA
Charging temperature upper limit..... :	45°C
Charging temperature lower limit..... :	0°C
Polymer cell electrolyte type..... :	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object..... :	N/A
- test object does meet the requirement..... :	P (Pass)
- test object does not meet the requirement..... :	F (Fail)
Testing..... :	
Date of receipt of test item..... :	2024-10-20
Date (s) of performance of tests..... :	2024-10-25 to 2024-11-01
General remarks:	
The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. "(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. **Throughout this report a ☐ comma / ☒ point is used as the decimal separator.**	
Name and address of factory (ies) ……:	Same as applicant

General product information:

This battery is constructed with one lithium-ion cell and has overcharge, over-discharge, over current and short-circuits proof circuit.

The main features of the battery pack are shown as below (clause 7.1.1):

Model (Battery)	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
GX 502030	250mAh	3.7V	50mA	50mA	250mA	250mA	4.2V	3.0V

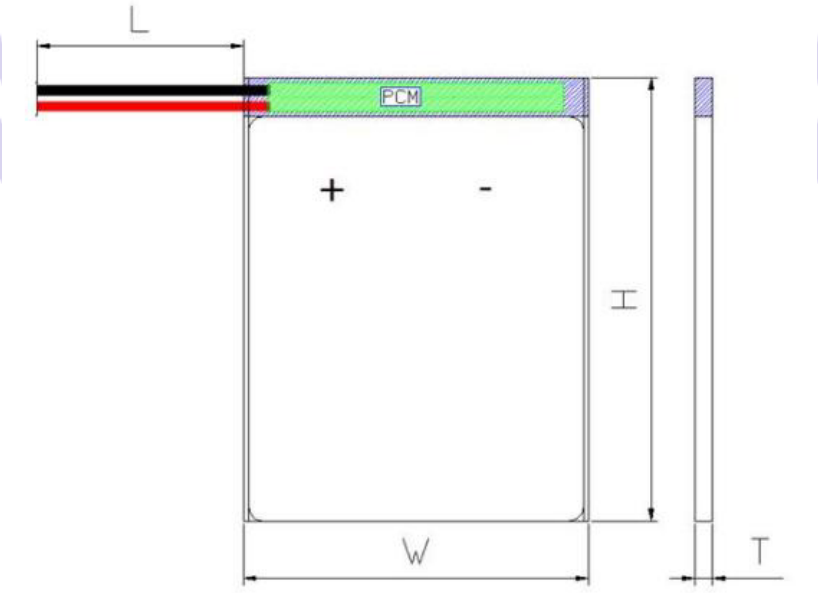
The main features of the cell in the battery pack are shown as below (clause 7.1.1):

Model (Cell)	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
GX 502030	250mAh	3.7V	50mA	50mA	250mA	250mA	4.2V	3.0V

The main features of the cell in the battery pack are shown as below (clause 7.1.2):

Model (Cell)	Upper limit charge voltage	Taper-off current	Lower charge temperature	Upper charge temperature
GX 502030	4.2V	12.5mA	0°C	45°C

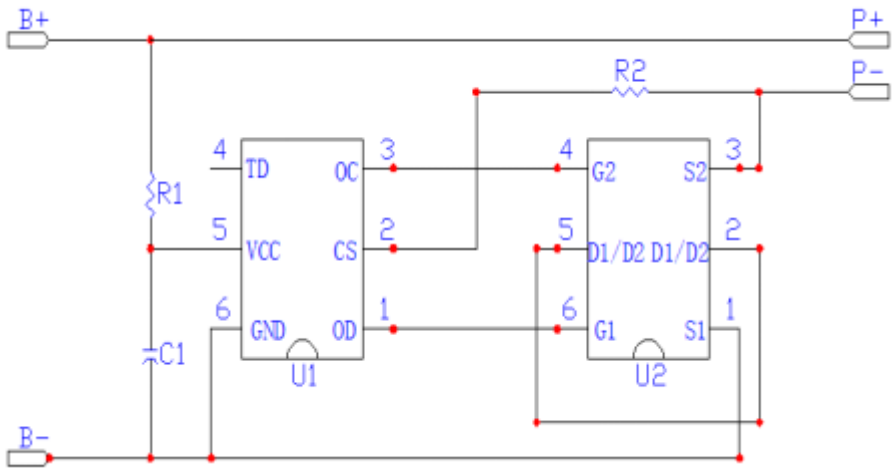
Construction:



H:31.5mm	W:20.0mm	T:5.0mm

Battery

Circuit diagram:



IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
4	**PARAMETER MEASUREMENT TOLERANCES**		P
	Parameter measurement tolerances		P
5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		P
	The insulation resistance between the positive terminal and externally exposed metal surfacesof the battery (excluding electrical contact surfaces)is not less than 5 MΩ	No metal surface exists.	N/A
	Insulation resistance (MΩ)..... :		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearances and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on narrow side of the pouch cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	**Temperature, voltage and current management**		P
	Batteries are designed such that abnormal temperature rise conditions are prevented	Overcharge, overdischarge, over current and short-circuit proof circuit used in this battery. See tests of clause 7.	P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer	See above.	P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified	The charging limits specified in the manufacturer's specification.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
5.5	**Terminal contacts**		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current		P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short circuits		P
5.6	**Assembly of cells into batteries**		P
5.6.1	General		P
	Each battery has an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region	Protective circuit equipped on battery.	P
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery has protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly	Current, voltage and temperature limits specified by cell manufacturer.	P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components are added as appropriate and consideration given to the end-device application		P
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance	Safety analysis report provided by manufacturer.	P
5.6.2	Design recommendation		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2	Single cell battery, Max. Charging voltage of cell: 4.2V, not exceed 4.2V specified in Clause 7.1.2, Table 2.	P
	For the battery consisting of series-connected plural single cells or series-connected pluralcellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected pluralcellblocks, it is recommended that charging is stopped when the upper limit of thecharging voltage is exceeded for any one of the single cells or single cellblocks bymeasuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage are not counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks are not discharged beyond the cell manufacturer's specified final voltage	Final voltage of cell: 3.0V, not exceed the final voltage specified by cell manufacturer.	P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry are incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery are provided to prevent damage as a result of intended use and reasonably foreseeable misuse	Mechanical protection for cell connections and control circuits provided.	P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product	Build-in batteries, mechanical protection for battery should be provided by end product.	N/A
	The battery case and compartments housing cells are designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer	To be evaluated in final system.	N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For batteries intended for building into a portable end product, testing with the battery installed within the end product is considered when conducting mechanical tests		N/A
5.7	**Quality plan**		P
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. Quality plan certificate	P
5.8	**Battery safety components**	See TABLE: Critical components information	N/A
6	**TYPE TEST AND SAMPLE SIZE**		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1	Not coin cells	N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		P
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test	See clause 7.3.2.	P
7	**SPECIFIC REQUIREMENTS AND TESTS**		P
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer	See page 4.	P
	Prior to charging, the battery has been discharged at 20 °C ± 5 °C at a constant currentof 0,2 It A down to a specified final voltage	See page 4.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method	Charge temperature range: 0-45°C declared. 0°C used for lower limit tests. 45°C used for upper limit tests.	P
7.2	**Intended use**		P
7.2.1	Continuous charging at constant voltage (cells)		P
	Fully charged cells are subjected for 7 days to a charge using the charging method forcurrent and standard voltage specified by the cell manufacturer	Charging for 7 days with 50mA.	P
	Results: no fire, no explosion, no leakage.....:	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)		N/A
	Oven temperature (°C).....:		—
	Results:no physical distortion of the battery case resulting in exposure of internal protectivecomponents and cells		N/A
7.3	**Reasonably foreseeable misuse**		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	Results: no fire, no explosion.....:	(See appended table7.3.1)	P
7.3.2	External short-circuit (battery)	Tested complied.	P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		P

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Clause	Requirement + Test	Result - Remark	Verdict
	A single fault in the discharge protection circuit is conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test	Single fault conducted on three samples.	P
	A single fault applies to protective component parts such as MOSFET (metaloxide semiconductor field-effect transistor), fuse, thermostat or positive temperaturecoefficient (PTC) thermistor	Single fault applies on MOSFET (U2).	P
	Results: no fire, no explosion.....:	(See appended table7.3.2)	P
7.3.3	Free fall	Tested complied.	P
	Results: no fire, no explosion	No fire. No explosion	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C).....:	130°C	—
	Results: no fire, no explosion	No fire. No explosion	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ±0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: no fire, no explosion.....:	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery	Tested complied.	P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed6,0 V) for single cell/cell block batteries or	5.88V applied.	P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		P
	- Returned to ambient		N/A
	Results: no fire, no explosion.....:	(See appended table7.3.6)	P
7.3.7	Forced discharge (cells)	Tested complied.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer		P
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		P
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		P
	Results: no fire, no explosion.....:	(See appended table7.3.7)	P
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration	Tested complied.	P
	Results: no fire, no explosion, no rupture, no leakage or venting.....:	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock	Tested complied.	P
	Results: no leakage, no venting, no rupture, no explosion and no fire.....:	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Tested complied.	P
	The cells complied with national requirement for.....:	France, Japan, Republic of Korea, Switzerland	—
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	400N for prismatic cells.	P
	Results: no fire.....:	(See appended table7.3.9)	P
8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications.	P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users	Information for safety mentioned in manufacturer's specifications.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A
	Do not allow children to replace batteries without adult supervision		P
8.2	**Small cell and battery safety information**	Small cells and batteries.	P
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:	Information for safety mentioned on equipment's package.	P
	- Keep small cells and batteries which are considered swallowable out of the reach of children		P
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		P
	- In case of ingestion of a cell or battery, seek medical assistance promptly		P
9	**MARKING**		P
9.1	**Cell marking**		N/A
	Cells are marked as specified in IEC 61960, except coin cells	The final product is battery.	N/A
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	**Battery marking**		P
	Batteries are marked as specified in IEC 61960, except for coin batteries	The battery is marked in accordance with IEC 61960, also see copy of marking plate.	P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity	Not coin battery.	N/A
	Batteries are marked with an appropriate caution statement		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- Terminals have clear polarity marking on the external surface of the battery, or	The “Red wire: +” and “Black wire: -” polarity explicitly marked on surface ofthe battery.	P
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N/A
9.3	**Caution for ingestion of small cells and batteries**		N/A
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2	Not coin cells	N/A
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package	Not intended for direct sale.	N/A
9.4	**Other information**		P
	The following information are marked on or supplied with the battery:		P
	- Storage and disposal instructions	Information for storage and disposal instructions mentioned in manufacturer’s specifications.	P
	- Recommended charging instructions	Information for recommended charging instructions mentioned in manufacturer’s specifications.	P
10	**PACKAGING AND TRANSPORT**		P
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cells.	N/A
ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE**		P
A.1	**General**		P
A.2	**Safety of lithium ion secondary battery**	Complied.	P
A.3	**Consideration on charging voltage**	Complied.	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4.2V applied.	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	4.2V applied.	P
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range	Charging temperature declared by client is: 0-45°C	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied		N/A
A.4.3	High temperature range		N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range		N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint	Cell specified final voltage 3.0V, not exceed 3.0V specified by cell manufacturer.	P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		P
A.5.1	General		P
A.5.2	Insertion procedure for nickel particle to generate internal short		P
A.5.3	Disassembly of charged cell		P
A.5.4	Shape of nickel particle		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		P
A.6	**Experimental procedure of the forced internal short-circuit test**		P
A.6.1	Material and tools for preparation of nickel particle		P
A.6.2	Example of a nickel particle preparation procedure		P
A.6.3	Positioning (or placement) of a nickel particle		P
A.6.4	Damaged separator precaution		P
A.6.5	Caution for rewinding separator and electrode		P
A.6.6	Insulation film for preventing short-circuit		P
A.6.7	Caution when disassembling a cell		P
A.6.8	Protective equipment for safety		P
A.6.9	Caution in the case of fire during disassembling		P
A.6.10	Caution for the disassembling process and pressing the electrode core		P
A.6.11	Recommended specifications for the pressing device		P
ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**		N/A
ANNEX C	**RECOMMENDATIONS TO THE END-USERS**		N/A
ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		N/A
D.1	**General**	Not coin cells.	N/A
D.2	**Method**		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing.....:	(See appended table D.2)	N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
ANNEX E	**PACKAGING AND TRANSPORT**		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

ANNEX F	COMPONENT STANDARDS REFERENCES	N/A

5.1 – 5.6	TABLE: Critical components information				
Object/part no.	**Manufacturer/ trademark**	**Type/model**	**Technical data**	**Standard**	**Mark(s) of conformity**
Lead wire	Shenzhen Dingyu Electrical Technology Co Ltd	1571	30AWG, 80°C, 30Vac	UL 758	UL E365423
Lead wire (Alternative)	Interchangeable	Interchangeable	30AWG, 80°C, 30Vac	UL 758	UL approved
PCB	Shenzhen Assunny Precision Circuit Scien-Tech Co., LTD	RD	V-0, 130 ºC	UL 796	UL E248037
PCB (Alternative)	Interchangeable	Interchangeable	V-0, 130ºC	UL 796	UL approved
Protective IC (U1)	Developer	DW01	Over-charge detection Voltage:4.28±0.05V Over-discharge detection Voltage: 2.4V±0.1V	--	Tested withappliance
MOSFET (U2)	Developer	8205	V_{DS}=20V, V_{GS}=±12V, I_D= 5A	--	Tested withappliance
Cell		GX 502030	3.7V, 250mAh	IEC 62133-2: 2017, IEC 62133-2:2017/AMD1:2021	Tested with appliance
-Positive electrode	--	--	$LiCoO_2$, PVDF, NMP, Conductive Additive	--	--
-Negative electrode	--	--	Graphite, CMC, SBR, Distilled Water, Conductive	--	--
-Separator	--	--	Shutdown temperature: 130°C	--	--
-Electrolyte	--	--	$LiPF_6$+EMC+EC+DMC	--	--
Supplementary information: N/A					

7.2.1	TABLE: Continuous charging at constant voltage (cells)			P
Sample no.	**Recommended charging voltage Vc (Vdc)**	**Recommended charging current I_{rec} (A)**	**OCV before test(Vdc)**	**Results**
Cell #1	4.20	0.05	4.17	P
Cell #2	4.20	0.05	4.18	P
Cell #3	4.20	0.05	4.18	P
Cell #4	4.20	0.05	4.17	P
Cell #5	4.20	0.05	4.19	P
Supplementary information: - No fire or explosion - No leakage				

7.3.1	TABLE: External short-circuit (cell)				P
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise ΔT~~ (°C)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
Cell #1	55.5	4.16	87.9	108.6	P
Cell #2	55.5	4.16	88.2	110.3	P
Cell #3	55.5	4.15	81.5	106.1	P
Cell #4	55.5	4.16	86.0	105.7	P
Cell #5	55.5	4.16	89.7	106.9	P
Samples charged at charging temperature lower limit (0°C)					
Cell #6	55.1	4.13	85.5	109.2	P
Cell #7	55.1	4.14	87.1	111.6	P
Cell #8	55.1	4.13	86.8	114.8	P
Cell #9	55.1	4.14	89.4	107.6	P
Cell #10	55.1	4.14	83.6	112.5	P
Supplementary information: - No fire or explosion					

7.3.2	TABLE: External short-circuit (battery)					P
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise~~ ΔT (°C)**	**Component single fault condition**	**Results**
Battery #1	23.2	4.18	87.8	113.5	MOS	P
Battery #2	23.2	4.17	85.6	106.2	MOS	P
Battery #3	23.2	4.18	87.1	110.6	MOS	P
Battery #4	23.2	4.19	84.5	23.7	/	P
Battery #5	23.2	4.19	88.9	24.0	/	P
Supplementary information: - No fire or explosion						

7.3.5	TABLE: Crush (cells)			P
Sample no.	**OCV before test (Vdc)**	**OCV at removal of crushing force (Vdc)**	**Maximum force applied to the cell during crush (kN)**	**Results**
Samples charged at charging temperature upper limit (45°C)				
Cell #1	4.15	4.14	13.02	P
Cell #2	4.16	4.16	12.97	P
Cell #3	4.16	4.15	13.03	P
Cell #4	4.16	4.15	12.98	P
Cell #5	4.15	4.15	13.00	P
Samples charged at charging temperature lower limit (0°C)				
Cell #6	4.13	4.12	12.95	P
Cell #7	4.13	4.13	13.02	P
Cell #8	4.14	4.13	12.98	P
Cell #9	4.14	4.14	13.01	P
Cell #10	4.13	4.12	13.03	P
Supplementary information: - No fire or explosion				

7.3.6	TABLE: Over-charging of battery				P
Constant charging current (A).....:		0.50			—
Supply voltage (Vdc).....:		5.88			—
Sample no.	**OCV before charging (Vdc)**	**Total charging time (minute)**	**Maximum outer case temperature (°C)**	**Results**	
Battery #1	3.42	68.0	23.6	P	
Battery #2	3.39	68.0	23.4	P	
Battery #3	3.41	68.0	23.8	P	
Battery #4	3.43	68.0	24.1	P	
Battery #5	3.41	68.0	23.9	P	
Supplementary information: - No fire or explosion					

7.3.7	TABLE: Forced discharge (cells)			P
Sample no.	**OCV before application of reverse charge (Vdc)**	**Measured reverse charge I_t (A)**	**Lower limit discharge voltage (Vdc)**	**Results**
Cell #1	3.41	0.25	3.00	P
Cell #2	3.38	0.25	3.00	P
Cell #3	3.43	0.25	3.00	P
Cell #4	3.39	0.25	3.00	P
Cell #5	3.40	0.25	3.00	P
Supplementary information: - No fire or explosion				

7.3.8.1	TABLE: Vibration				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test(g)**	**Results**
Battery #1	4.18	4.17	5.781	5.781	P
Battery #2	4.19	4.18	5.767	5.767	P
Battery #3	4.18	4.18	5.795	5.795	P
Supplementary information: - No fire or explosion - No rupture - No leakage - No venting					

7.3.8.2	TABLE: Mechanical shock				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test(g)**	**Results**
Battery #1	4.18	4.18	5.778	5.778	P
Battery #2	4.17	4.17	5.785	5.785	P
Battery #3	4.19	4.19	5.769	5.769	P

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting

7.3.9	TABLE: Forced internal short circuit (cells)				P
Sample no.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location[1)]**	**Maximum applied pressure (N)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
Cell #1	45	4.16	1	400	P
Cell #2	45	4.15	1	400	P
Cell #3	45	4.15	1	400	P
Cell #4	45	4.16	1	400	P
Cell #5	45	4.15	1	400	P
Samples charged at charging temperature lower limit (0°C)					
Cell #6	0	4.13	1	400	P
Cell #7	0	4.14	1	400	P
Cell #8	0	4.13	1	400	P
Cell #9	0	4.14	1	400	P
Cell #10	0	4.13	1	400	P

Supplementary information:

[1)]Identify one of the following:

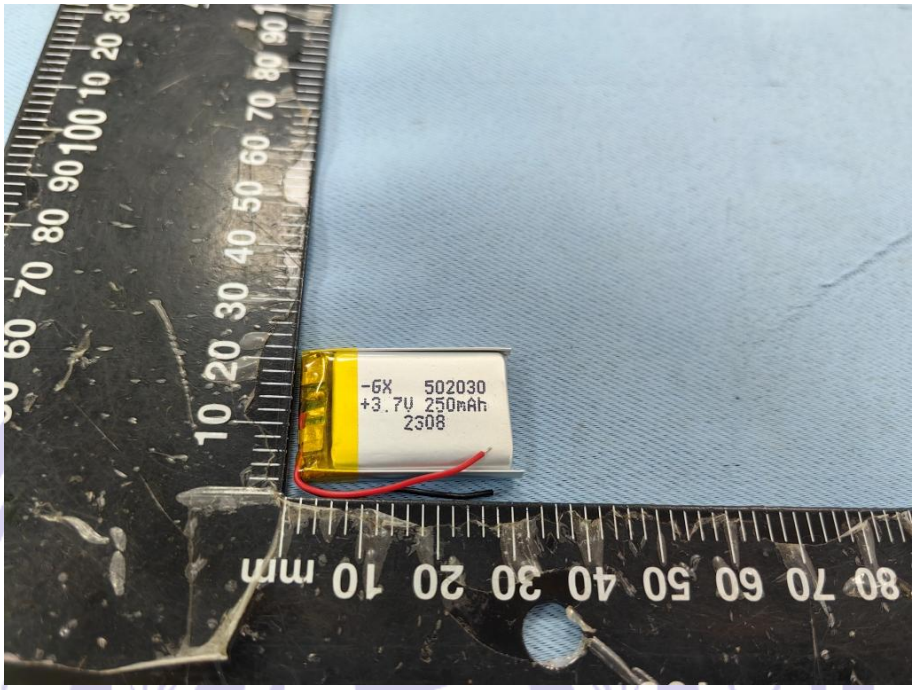
1: Nickel particle inserted between positive and negative (active material) coated area.

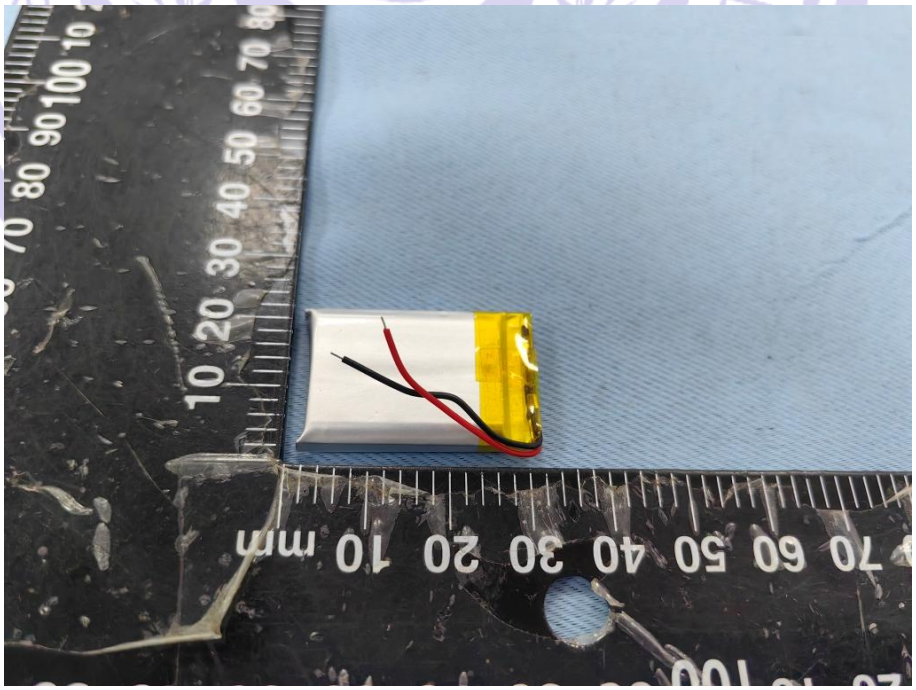
2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

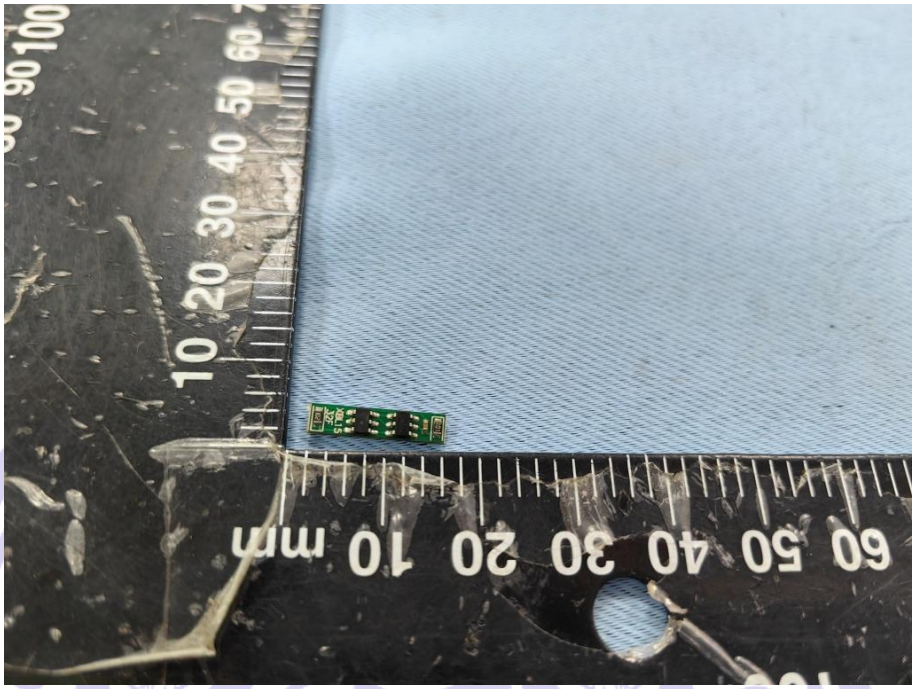
- No fire or explosion

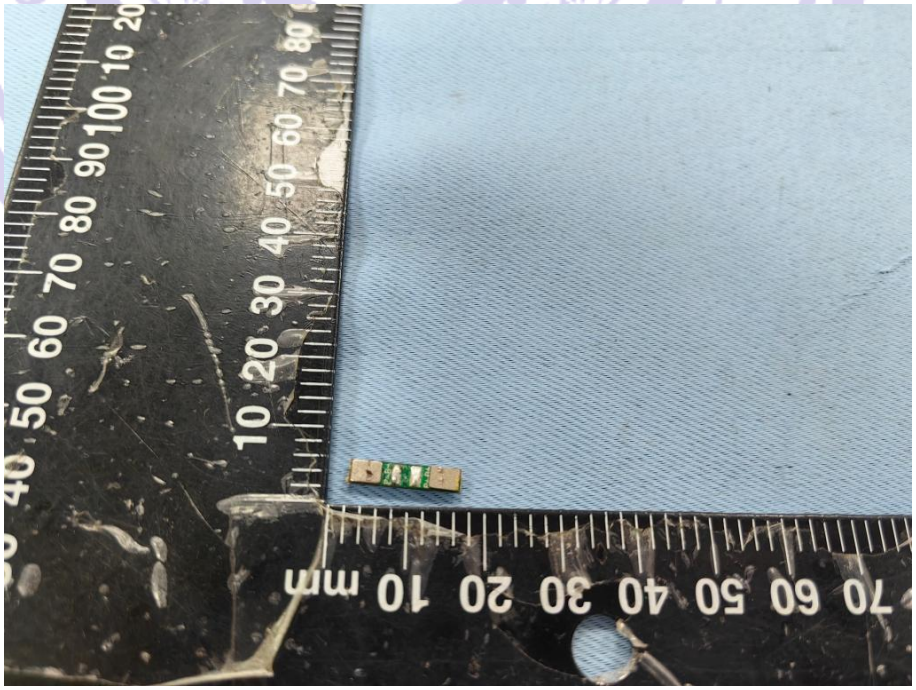
D.2	TABLE: Internal AC resistance for coin cells			N/A
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results [1)]**
Supplementary information: [1)] Coin cells with internal resistance less than or equal to 3 Ω, see test result on corresponding tables				

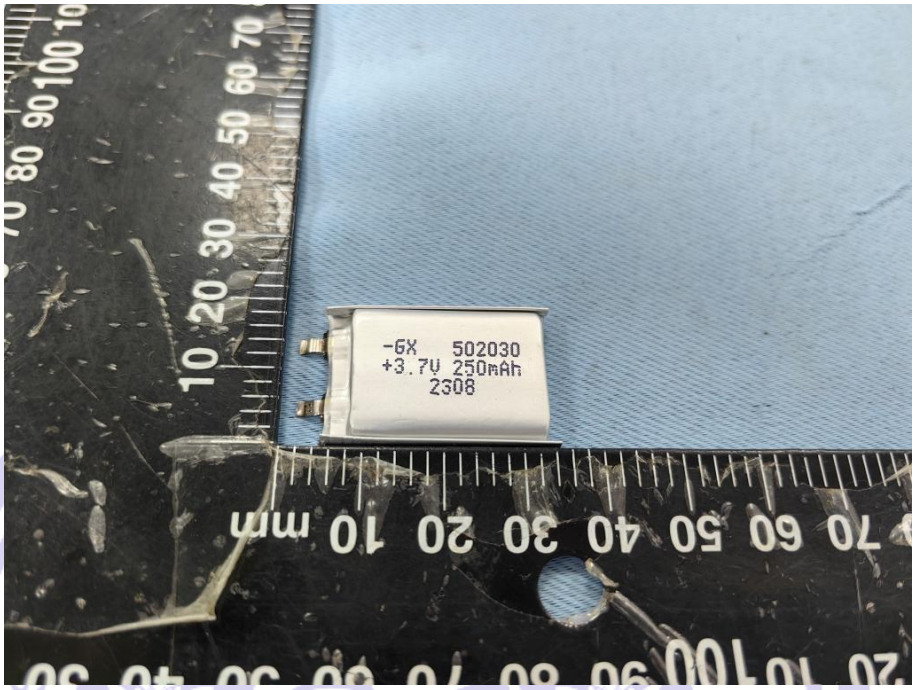
Appendix 1
Photo Documentation

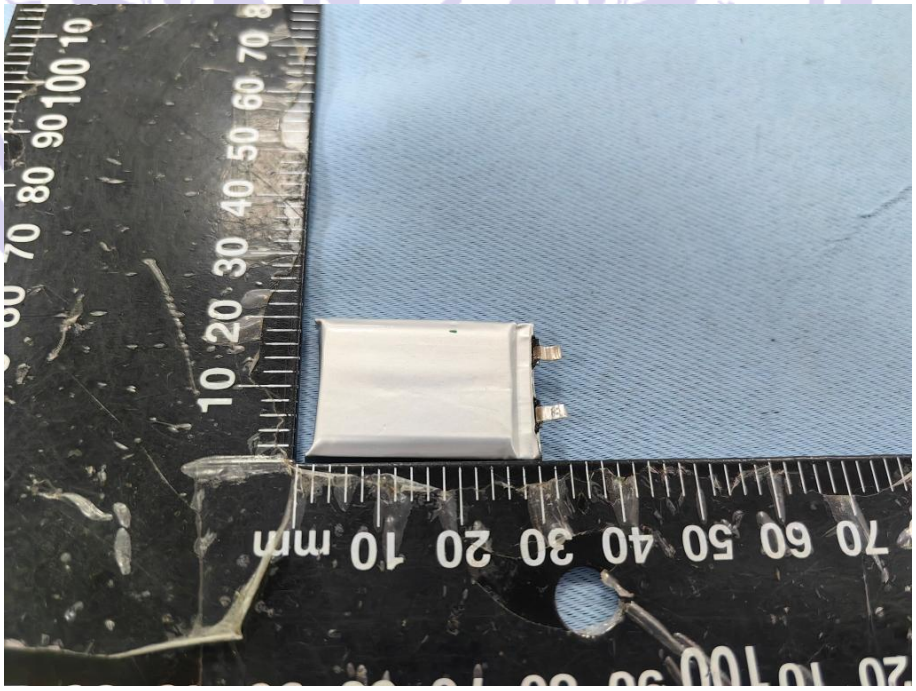
Details of:	Fig.1–Front view of battery GX 502030
	

Details of:	Fig. 2–Back view of battery GX 502030
	

Details of:	Fig.3–Front view of PCM
	

Details of:	Fig.4–Back view of PCM
	

Details of:	Fig.5–Front view of cell GX 502030
	

Details of:	Fig. 6–Back view of cell GX 502030
	

---End of Test Report---